26 Point Tonometer Check

- 1. Analyze the tonometer
- 2. 2 Completely disassemble
- Wire brush yoke
- 4. Flatten scale, clean with eraser
- 5. Wire brush, buff & clean pointer anvil assembly, completely refinish if necessary
- Check jewel, re-blue or red nail polish pointer
- 7. Check frame support-if loose solder
- 8. Lightly ream inside foot plate, buff outside, use hard bob on curve
- 9. Buff and clean plunger, use hard bob on curve
- 10. Disassemble handle, buff, clean, reassemble handle
- 11. Wire brush & clean 5.5 weight
- 12. Buff test block
- 13. Clean case and auxiliary weights
- 14. Check each weigh on tonometer for fit if C or # does not appear on weights, then check for accuracy: 7.5 should weigh 2 grams +/- 20mg

10 should weigh 4.5 grams +/-20mg,

15 should weigh 9.5 grams +/- 20mg

- 15. Thread frame, hone post hole, install dial posts
- 16. Reassemble pointer anvil
- 17. Weigh tonometer parts including 5.5 weight, excluding handle to 16.5 grams +/- 500mg, record reading
- 18. Reassemble tonometer, adjust to 0 on master test block
- 19. Check scale ratio on micrometer, adjust by bending frame support (high bend right, low bend left)
- 20. Check scale reading at 10 on scale with 5 gram weight, record reading +/- 250mg, check sale reading at 5 on scale with 5 gram weight, record reading +/- 150, both weights must coordinate
- 21. Test on block
- 22. Test on monometer at 3 and 10
- 23. Engrave C on all weights
- 24. Test on test block
- 25. Engrave last three or four digits of serial number on 5.5 weight
- 26. Wipe off foot plate